

## FONT SPEC SHEET

**Civilian**

Characters Available:

**A B C D E F G H I J K L M**  
**N O P Q R S T U V W X Y Z**  
**a b c d e f g h i j k l m**  
**n o p q r s t u v w x y z**  
**1 2 3 4 5 6 7 8 9 0 - , .**

Recommendations

Minimum Recommended Size: .25 in / 6 mm

Convert Satin to Fill Near: 3 in / 75 mm

Underlay: Center Run

Pull Compensation: Absolute 1.5 pt. - 3.0 pt. (.15mm - .3mm).

Minimum specifications are recommendations only. Smaller or larger results can be achieved by adjusting properties. Pull compensation and density can be modified from the properties. To make further adjustments, convert text to segments. Make any adjustments to settings as necessary according to type of material. Kerning adjustments are normal. Always run a test prior to running production. Lock stitches are important to prevent thread from unraveling. Double check your software's lock stitch settings for fonts.